

Date: Tuesday, 10/06/2008 3:14:24 PM  
 User: Julie Lecocq

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: GUSSET			
Job Number	: 39801						
Estimate Number	: 10934						
P.O. Number	:			Part Number	: D2254		
This Issue	: 10/06/2008	S.O. No. :		Drawing Number	: D2254 REV A1		
Prsh Rev.	: NC			Project Number	: N/A		
First Issue	: / /	Type :	SMALL /MED FAB	Drawing Revision	: A1		
Previous Run	: 37759			Material	:		
Written By	:			Due Date	: 23/06/2008		
Checked & Approved By	: <u>JYL 08.6.10</u>			Qty:	60		
Comment	: Est:A 99.09.22 New Issue EC			Um:	Each		
	: Est Rev:B 08-03-11 now water jet DD verified by:						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S16GA	304/316 .063 Sheet 7.
		Comment: Qty.: 0.1084 sf(s)/Unit Total : 6.5016 sf(s) 304/316 .063 Sheet Material: AISI 304/316 SS 0.063" Thick
2.0	WATER JET	FLOW WATER JET Batch <u>108156</u> <u>8-6-11</u>
		Comment: FLOW WATER JET 1-Cut as per Dwg D2254 Dwg Rev: <u>A1</u> <u>8-6-11</u> Prog Rev: <u>A1</u>
	2-Deburr if necessary	<u>8-6-11</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <u>8-6-11</u>
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK 
		Comment: SECOND CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>APT DUVD</u> <u>8-6-11</u> <u>(60)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 39801

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/12 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/06/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

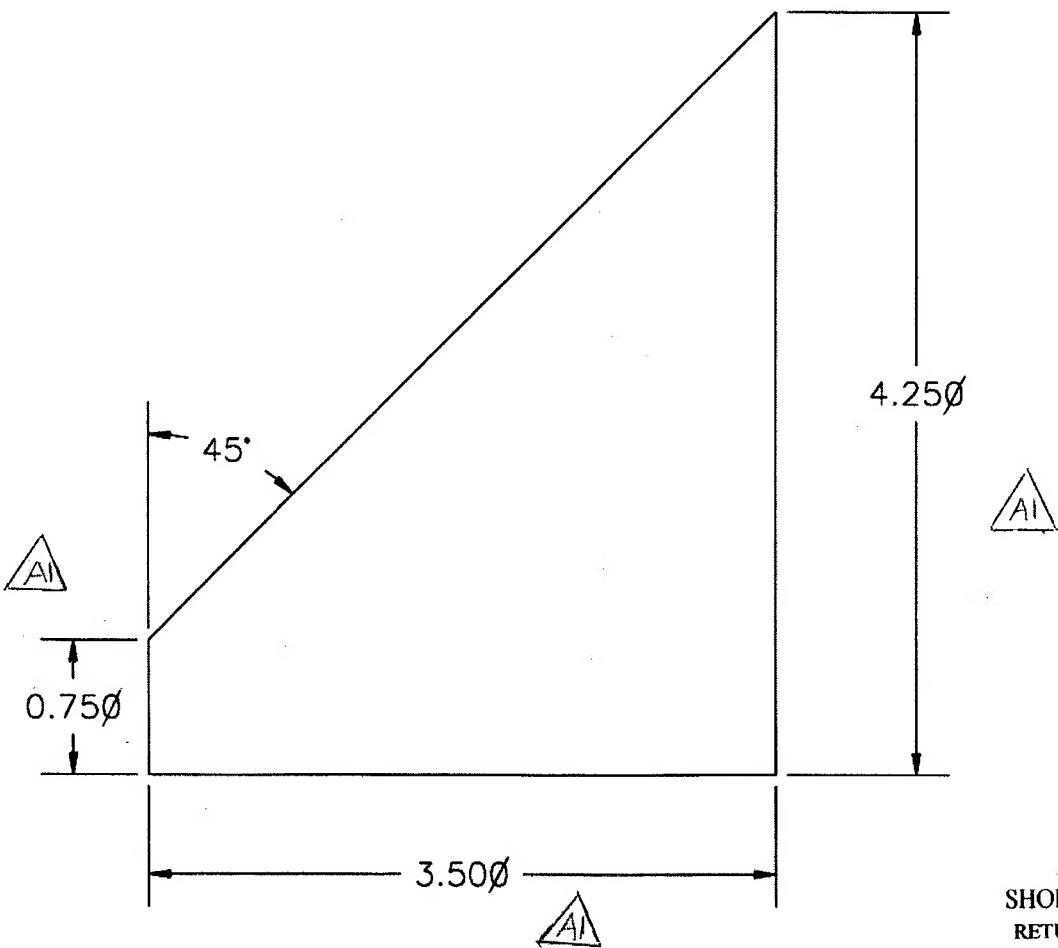
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

PREPARED	DART AERO ACCESSORIES INC	
B. Williams	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	D2254	REV. A
DATE	TITLE	SCALE
Dec. 13, 1994	GUSSET	1:1
A	94.12.13	NEW ISSUE
A1	<del>4.250</del> 04.06.15	UPDATE DIMENSIONS

**RELEASED**  
 99.10.12 KE


MATERIAL: 304/316 SS 0.063 THICK

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 39801

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	39801
Description: GUSSET	Part Number:	D2254
Inspection Dwg: D2254 Rev: A1		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: <u>FB</u>	Audited by: <u>  </u>	Prototype Approval: <u>  </u>
Date: <u>8-6-11</u>	Date: <u>08/06/11</u>	Date: <u>  </u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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